

FIG. 1 DISK SUBSTRATE MOLDING APPARATUS

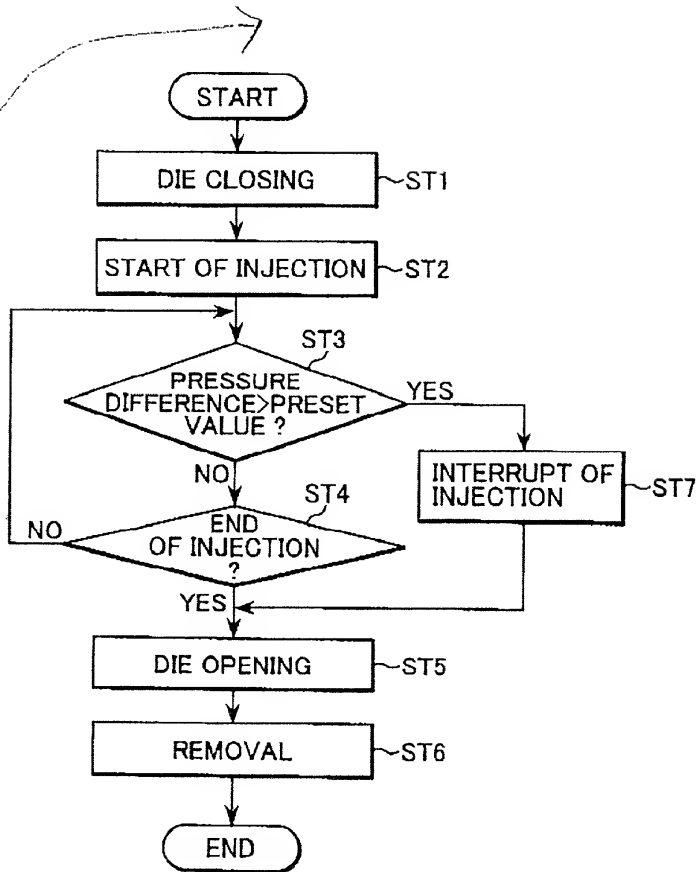


FIG.2 DISK SUBSTRATE MOLDING FLOWCHART

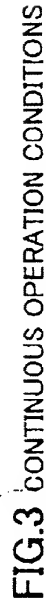


FIG.3 CONTINUOUS OPERATION CONDITIONS

